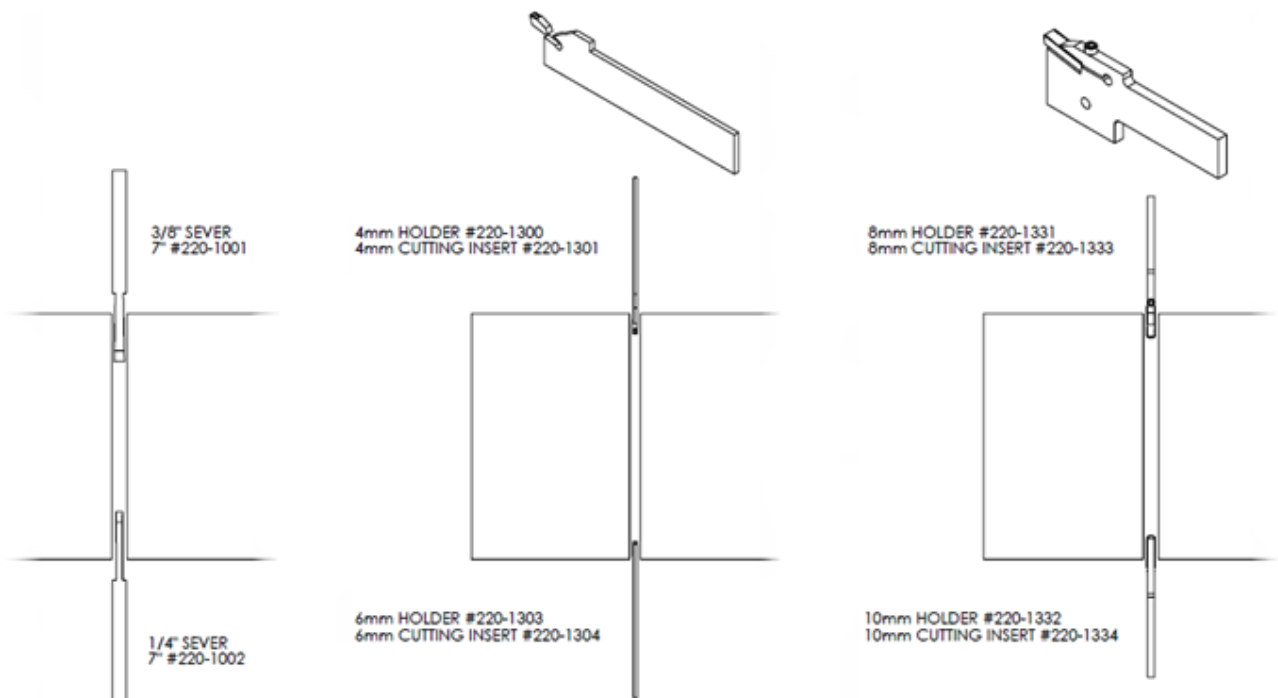
**RIGHT HAND OR LEFT HAND?**

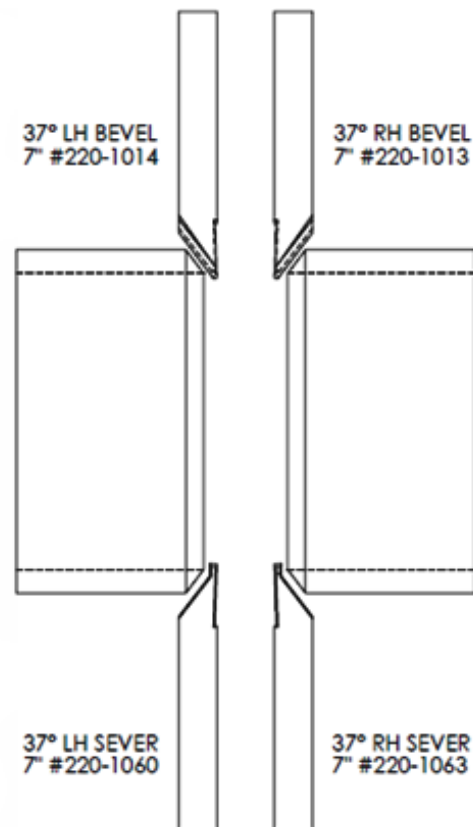
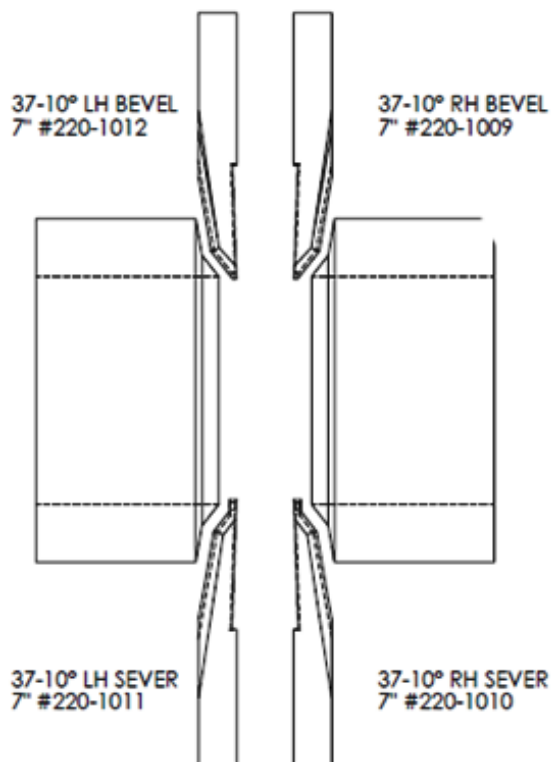
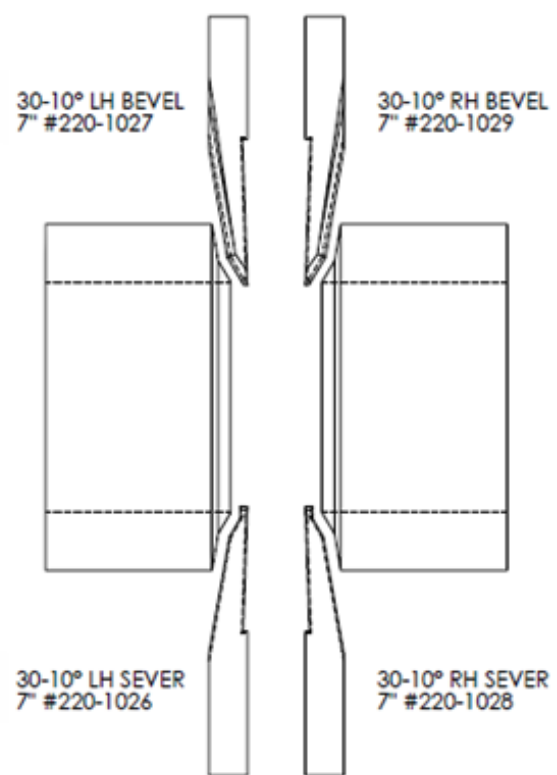
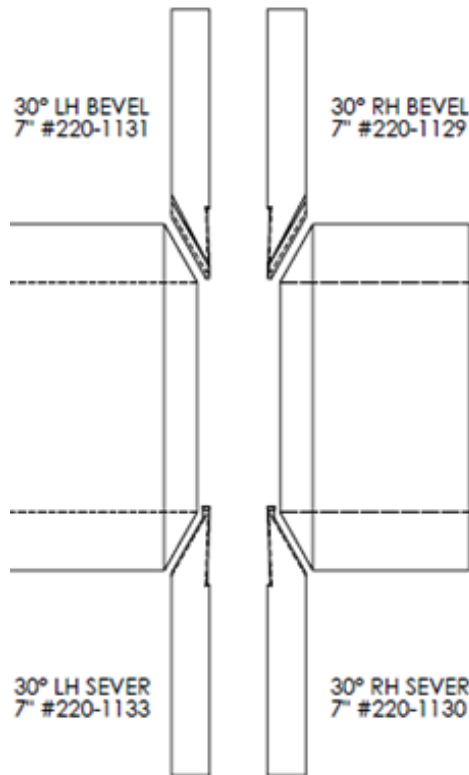
- If you are cutting a bevel on the end of the pipe that the machine is mounted to—use RH tooling
- If you are cutting a bevel on the end of the pipe opposite of the machine mounting—use LH tooling.

TOOLING SETS—HOW TO CHOOSE?

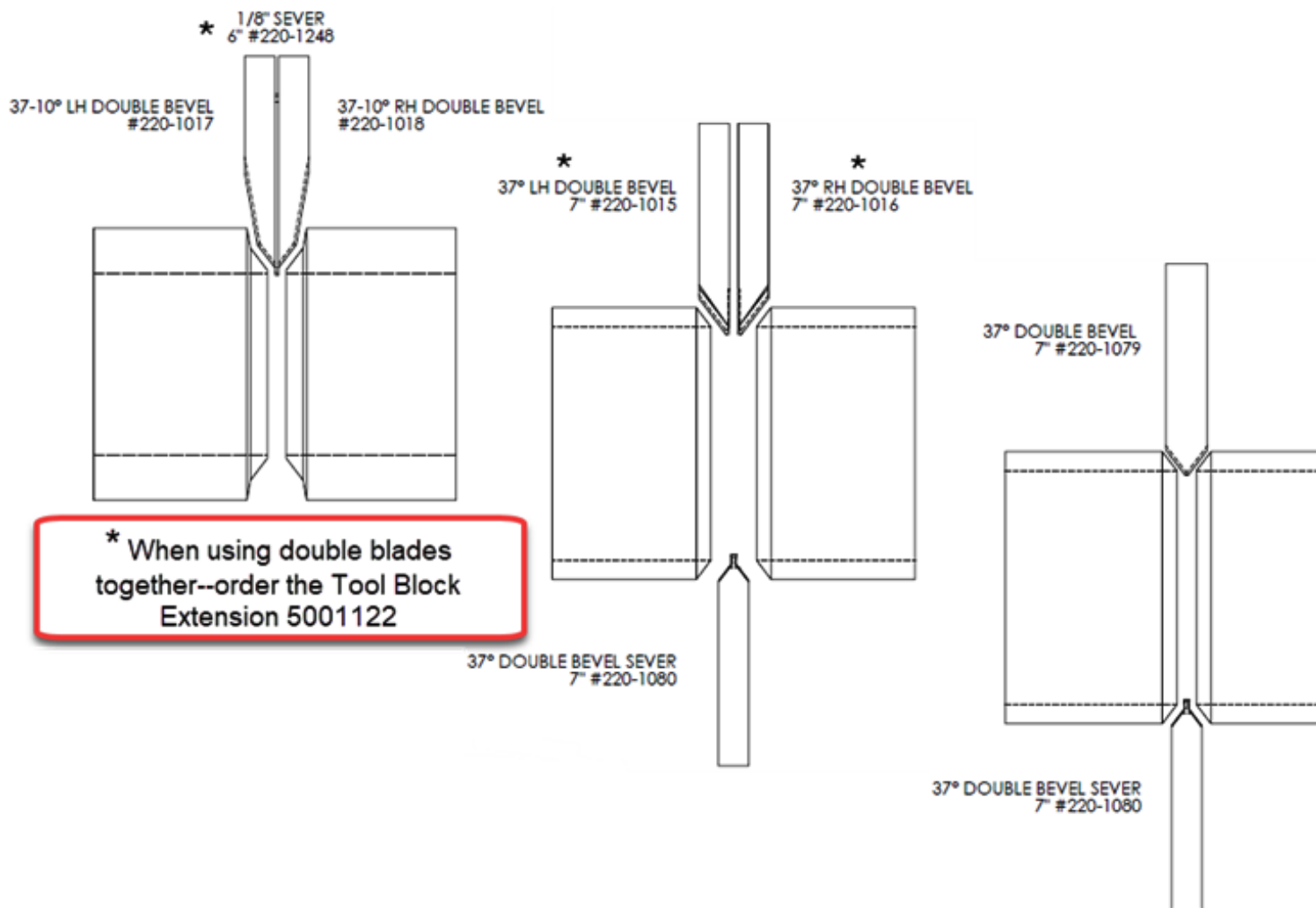
- Severing Only: Always choose (2) different thicknesses: e.g. 4mm and 6mm. The narrower blade will always be mounted to cut just ahead of the wider blade. This lowers the risk of blade pinch and damage when the pipe is cut thru.



- Severing and Beveling: Always choose (2) different blades with the same hand and angle: e.g. 37-10° RH Bevel with 37-10° RH Sever . The sever blade will always be mounted to cut just ahead of the beveling blade.



Severing and Double Beveling: Use the Tool Block Extension when ganging multiple blades. The sever blade will always be mounted to cut just ahead of the beveling blade(s).



WHAT LENGTH?

- 3.5": Recommended for pipe wall thickness 1.5" or less. Also use for cutting and beveling in tight clearance areas (when there is less than 7" radial clearance around the pipe).
- 7": For all other applications.

WHAT GRADE?

- M2 Moly High Speed Tool Steel: Recommended for carbon steel.
- T15 Tungsten High Speed Tool Steel: Recommended for alloy and stainless steel.
- Rocklized: Secondary carbide surface impregnation. Can be applied to M2 and T15 Tool Steel.
- Carbide Inserts: Recommended for production work.

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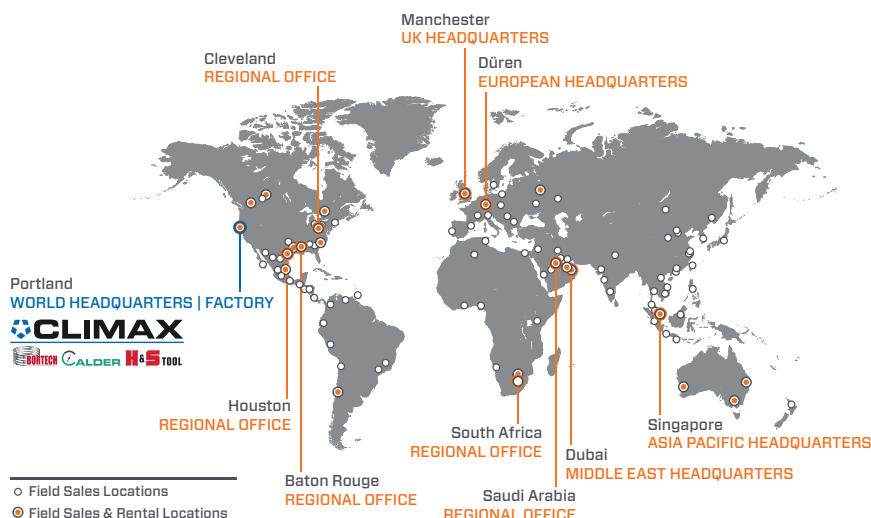
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